



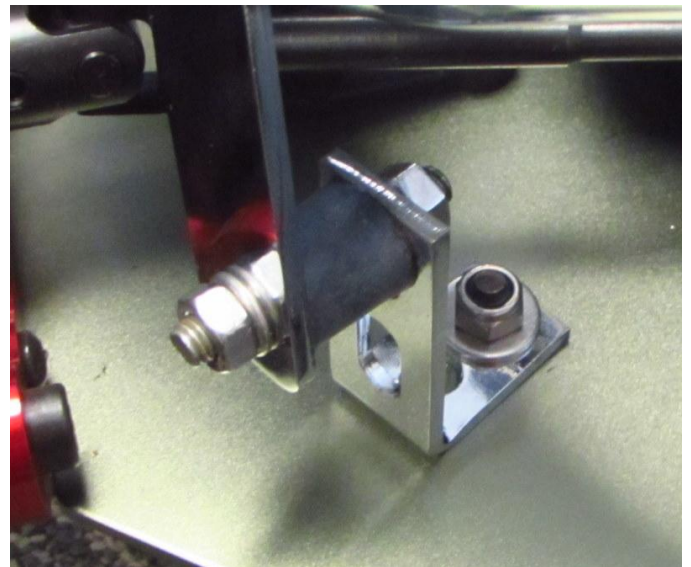
# Dave's Discount Motors

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## Installation Instructions for DDM Dominator® Tuned Pipe for Losi DBXL

1. Remove stock Exhaust Can. Remove Spring that connects pipe to header, and install blue silicone coupler (do not secure silicone coupler with exhaust straps yet). You may need to slightly trim the blue silicone coupler so it isn't quite so long, make sure it is not so long that it inhibits the header from inserting all the way into the pipe.
2. Set pipe into place, lightly install mounting screws from pipe header into cylinder
3. Arrange pipe fitment so it fits above the rear chassis brace, but not sitting so high that it hits the roll cage
4. Arrange bracket positioning, mark location to drill through chassis to secure the bracket. Before marking drill location make certain pipe positioning is 100% correct! Before drilling, secure hardware mounts to brackets etc so everything is tight and sitting properly. The brackets connect together using the rubber anchors, as shown in the photos. The rubber anchors and slotted mounting brackets allow you to easily to adjust the mounted position.
5. Remove pipe completely, and drill holes in chassis with 1/4" (6mm) drill bit. The button head screw can be used from the bottom of the chassis, but for those desiring a completely flat chassis bottom, we include beveled bolts as well that you can use if you bevel your chassis to properly accept the taper of the bolt head.
6. Re-set pipe into place, and install blue silicone coupler (do not secure silicone coupler with exhaust straps yet). You may need to slightly trim the blue silicone coupler so it isn't quite so long, make sure it is not so long that it inhibits the header from inserting all the way into the pipe.
7. Tighten everything slowly (starting with the header/cylinder bolts) and complete install. Make certain there is no stress on the pipe mounting brackets, and that everything is firm and secure.
8. Install/tighten the exhaust straps securing the silicone coupler, then install the spring.
9. If desired, using the hose clamp, attach a piece of silicone tubing to the exhaust stinger, to adjust the location where the exhaust exits the tube. You can cut the tube to the exact length you prefer

That's all there is to it! Enjoy the power that your DDM Dominator® Tuned Pipe will add to your DBXL!



More "Installed" Photos can be viewed on our [www.davesmotors.com](http://www.davesmotors.com) website (see item number fd186)