



Dave's Discount Motors

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Installation Instructions for DDM Dominator® Tuned Exhaust Pipe for Go-Ped Sport, Xped, etc

Thanks for purchasing a DDM Dominator® tuned pipe!

Removable threadlock recommended on all metal to metal screws

1. Remove the stock exhaust can. Make sure to clean any residual gasket material from the exhaust port.
2. Install the header and exhaust gasket with the supplied hardware and lock washers.
3. Connect main part of pipe to exhaust header, using silicone coupler. Trim silicone coupler to smaller size if necessary. Do not install zip ties yet.
4. Install rear mounting bracket to engine, as shown in photo (connects near the upper right part of the pull starter). Loosely tighten.
5. This is the most important part of the installation. Line up the front mounting bracket on the pipe with the supplied frame mounting bracket. Connect with bolt/washer/nut, but do not fully tighten. Mark on frame where holes should be drilled.
6. Remove rear wheel and axle from scooter. Remove main part of pipe from the scooter, and drill holes through frame for bracket mounting bolts to pass through. For this step it may be easier for you to remove the engine from the scooter as well.
7. Once holes are drilled, install frame mounting bracket (loosely) with bolts and nuts. Now, put everything into place. Pipe should be sitting properly. Before tightening bolts, make sure there is good clearance for the spark plug cap and wire. Slowly tighten all mounting bolts securing the pipe and brackets. Everything should now be rock solid. Install zip ties onto silicone exhaust coupler to complete installation.
8. If you have an original sport or x-ped frame, the supplied 90-degree exhaust tubing will allow you to connect your frame exhaust to the pipe. Trim down the tubing for proper fitment, and connect the end of the pipe to your frame. Now, the exhaust will route into your frame, reducing noise considerably. If you do not have a frame with a frame exhaust attachment, we recommend you cut a few inches of tube and connect it to your pipe anyway. Even a few inches of exhaust tube connected to the end of your pipe will help reduce noise considerably. If you have attached your exhaust tube into the frame, there is no need for using the hose clamp. If you are just attaching a few inches of tube to the pipe, then use the hose clamp so it does not fall off.

You're done! Enjoy the power that your DDM Dominator® Tuned Pipe will give your engine!

View instructions with color photos online at www.davesmotors.com/fd176dominatorpipeforgoped

